





# **Features**

- Model S80 Universal Style Sensors
- Multiple materials of construction
- Integral Signal Conditioner
- Replaceable Electrode Cartridge
- Dual Channel Analyzers, pH/pION, pION/pION

# **Benefits**

- Insertion, Immersion or Valve Retractable Service
- 316 Stainless Steel, Titanium, Hastelloy
- Noise free transmission
- Simple and Economical Service
- Mix and Match your choice of measurements



Model S80 Sensors
Nitrate Ion Sensors

# **Description**

The Model S80 universal sensors provide a stable and economical platform for the in line measurement of pH, ORP, Specific Ion, Dissolved Oxygen, Conductivity or Resistivity. The Model S80 is an insertion or immersion style sensor for use in pipe Tees or on the end of a Stand Pipe for immersion into a tank or pond. The Model S80 is also available as a valve retractable design allowing insertion or removal of the sensor into a pipe without interrupting the process flow. Both sensor designs use easily replaceable electrode cartridges. ECD offers several ion selective electrode cartridges suitable for continuous online measurement.

The Nitrate Ion Electrode is a combination electrode with a sensing element made of a PVC membrane containing an ion exchanger and a double junction reference electrode. The nitrate Ion Selective Electrode cartridge develops a millivolt potential proportional to the concentration of nitrate ions in the measured solution. The typical output is 50mV to 60mV per decade of change in concentration. The speed of response varies from a few seconds in concentrated solutions up to a few minutes in the lower ppm ranges. The Nitrate Ion sensors are used with the Model ETX Transmitter with its dual channel mix and match capabilities. These analyzers will measure nitrate ions from 0.1 ppm to 14,000 ppm autoranging the display between the ppb, ppm and ppt (parts per thousand) scales.

The Nitrate Ion Electrode is an ion exchange sensor that is selective for nitrate ions but many anions also interact with the sensing membrane. Chlorate, iodide, cyanide and chlorite ions all strongly interfere with the measurement. Bromide, bisulfide and nitrite interact at 20 to 40:1 with chloride, carbonate and bicarbonate interacting 250 to 500:1. The chloride ion is very common in water and with 250 chloride ions generating the same signal as 1 nitrate ion, care must be taken in low level measurements, Chloride Compensation is available on the ETX dual channel analyzer.

The sensor is calibrated using two standard solutions differing in concentration by a factor of 10, i.e. 10 ppm and 100 ppm. The calibration sets the slope of the electrode, mV/decade, and the zero potential for the sensor.

The process solution's ionic strength, temperature and pH value may differ widely from the calibration solution. These factors will affect the zero potential of the nitrate sensor causing an offset, but they will typically not affect the slope. To eliminate the offset perform a standardization. Once the sensor has stabilized in the process solution take a grab sample from the process and determine the nitrate ion concentration. Adjust the analyzer to read this laboratory determined value. It is recommended to verify the readings on a weekly basis.

# **Nitrate Ion Sensors**

# **Specifications**

## **Model S80 Nitrate Sensors**

Combination electrode cartridge with a PVC/ion xchgr measurement cell and a double junction, KNO<sub>3</sub>/KCl /AgCl, reference electrode, signal conditioner, ATC

## **Electrode Slope**

54 ± 5 mV per decade of concentration change Measurement Range

Nitrate: 0.1 ppm to 14,000 ppm (3-11 pH)

7 x 10-6 molar to 1 molar NO<sub>3</sub>

# **Temperature Range**

0° C to 40° C (32° F to 104° F)

# **Pressure Range**

0 - 50 psig (0 - 3.5 barg)

# **Response Time**

T90 in 10 seconds

#### **Electrode Life**

3 to 6 months

## **Interfering ions**

ClO4, ClO3, I, CN, Br, NO2, HS, HCO3, CO3, Cl

#### **Wetted Materials**

Radel, epoxy, PVC, PTFE, 316 SS, Viton O-Ring

## **Process Connections**

S80 Insertion: ¾" MNPT compression fi&ng S80 Valve Retractable: 1" MNPT Ball Valve

## **Model ETX Transmitter**

General purpose, ½ DIN, NEMA 4X, 110/220 VAC, 24 VDC or 4-20 mA loop powered, CE Marking, single or dual channel, (1) or (2) 4-20 mA outputs, optional (3) Alarm Relays 250 VAC 3 amp, MODBUS RTU (standard) or HART 7, Auto ranging display, ppb → ppm → ppthousand

Part No.	Model and Product Description
S80-00-0002-0100-080	S80 Nitrate, NO3 insertion style sensor with $\frac{3}{4}$ " 316 SS compression fi&ng, 316 SS body, $\frac{3}{4}$ " Diameter. x 10" length, 10 ) cable
\$80-00-0002-0300-080	S80 Nitrate, NO3- insertion style sensor with $\frac{3}{4}$ " 316 SS compression fi&ng, 316 SS body, $\frac{3}{4}$ " Diameter. x 10" length, 30 ) cable
S80-01-0131-0110-080	S80 Nitrate, NO3· Valve Retractable Style with 1" Ball Valve Assembly, 316 SS body, $3/4$ " Diameter x 17" length, 10 ) cable
\$80-01-0131-0310-080	S80 Nitrate, NO3· Valve Retractable Style with 1" Ball Valve Assembly, 316 SS body, $3/4$ " Diameter x 17" length, 30 ) cable
ETX-10-210-01	Model ETX Single Channel Transmitter, 110/220 VAC, (1) 4-20 mA outputs, (3) Alarm Relays, UM
ETX-11-212-01	Model ETX Dual Channel Transmitter, 110/220 VAC, (2) 4-20 mA outputs, (3) Alarm Relays, UM

Part No.	Spare Parts and Accessories Description
2005086.VIT	Nitrate Ion Electrode, Radel body, double junction Teflon Ref, 0.1 ppm -14,000 ppm, 0°-80°C
2010451	Nitrate Ion Calibration Solution, 1 ppm, 500 ml
2010465	Nitrate Ion Calibration Solution, 10 ppm, 500 ml
2010452	Nitrate Ion Calibration Solution, 100 ppm, 500 ml
\$80-00-0002-0100-075	S80 Chloride, Cl- insertion style sensor with $\frac{3}{4}$ " 316 SS compression fi&ng, 316 SS body, $\frac{3}{4}$ " Diameter. x 10" length, 10) cable with Potassium electrode (for Chloride Ion compensated measurement)
2005008.VIT	Chloride Ion Electrode, Radel body, double junction Teflon Ref, 2 ppm -35,000 ppm, 0°-80°C

Specifications subject to change without notice.



RealTech Controls 5444 Sepulveda Blvd, #216 Sherman Oaks, CA 91411 USA



Tel: +1 (818) 606-0562

E-mail: sales@realtechcontrols.com Web: www.realtechcontrols.com

